

Horizontal Bandsaw Operation and Safety

Before you start:

Is long material supported by the stand?

Do you have your eye protection?

Is the red emergency button off?

Is the hydraulic downfeed control off?

Is the hydraulic downfeed speed set to 3 (for most materials)?

Are the clamps tight to prevent your material from slipping when being cut?

Is the blade slightly above your material but not touching?

Does your material require coolant while cutting?

Once you can confirm all the above you can start!

To start the cut:

- 1) Reset the red emergency button
- 2) Press the green button to start the blade movement
- 3) Turn the hydraulic downfeed dial to on
- 4) Stay with the machine as it begins to cut
- 5) Turn the blade and hydraulic dial to off after the cut
- 6) Safely retrieve your piece. **

**You may need to let your material cool down before retrieving it. Use a file or grinder to smooth out any burrs or sharp edges that have resulted from the operation so you don't cut yourself.